

SALES SPECIFICATION

Code: **XYL**

Description: **XYLENE**

| Test Description | Specification limits | | Unit of Measure | Test Method |
|---------------------------------------|----------------------|------|-----------------|-------------|
| | Min. | Max. | | |
| Appearance | Not listed | | | Visual |
| Purity as aromatic | 99.9 | | Vol.% | ASTM D 13 |
| Saybolt Colour | +30 | | | ASTM D 156 |
| Density at 15deg.C | | | Kg/dm3 | ASTM D 4052 |
| Distillation Range | | | Deg.C | ASTM D 850 |
| IBP | 137.8 | | | |
| 50% | 139.6 | | | |
| DP | 142.6 | | | |
| Flash Point | 27.5 | | Deg.C | ASTM D 56 |
| Aniline Point | Not Listed | | Deg.C | ASTM D 611 |
| Copper Corrosion 3 hrs at 50 deg.c | 1A | | | ASTM D 130 |
| Sulphur Content | Free | | Ppm/wt | ASTM D 853 |
| Aromatics | 99.9 | | Vol% | ASTM D 1319 |
| Hydrogen Sulphide | Free | | Ppm/wt | ASTM D 853 |

Comments: Physical Properties are not monitored constantly.

Issue of Revision Date: 21-03-2012